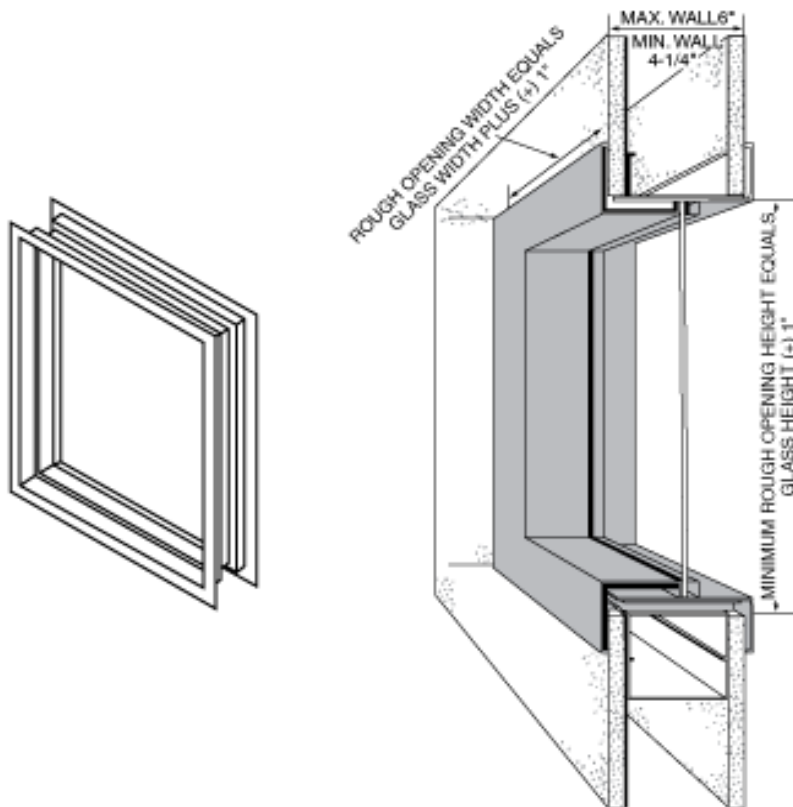


INSTALLATION OF WINDOW FRAMES

- A. Set unlead side of frame plumb and square in wall opening on control room side of wall with shims.
- B. Set leaded side of frame plumb and square in wall opening on X-Ray side of wall.
- C. Compress sides together against faces of wall.
- D. Install setting blocks, shims, and glazing tape in glazing channel to prevent glass from touching steel frame.
- E. Install radiation shielding glazing in telescopic frame.
- F. Place steel stops in position and mark location of pre-drilled holes in the stops on steel frame.
- G. Remove glazing and drill holes in steel frame.
- H. Place glazing and stops and manually drive setting screws.



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